

G ENB/VA

Dart Aerospace Ltd.

Date: Tuesday, 30/01/2007 7:33:54 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BUSHING	
Job Number	: 30490		Part Number	: G10216	
Estimate Number	: 12676		Drawing Number	: G10216 REV N/A	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 30/01/2007	S.O. No. : N/A	Drawing Revision	: N/A	
Prsh Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 06/02/2007	
Previous Run	: N/A		Qty:	(40)	Um: Each
Written By	: <i>[Signature]</i>				
Checked & Approved By	: <i>[Signature]</i>				
Comment	: Est Rev:A New Issue 07-01-30 JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :		
1.0	M303R0500 <i>625</i>	303 Round Bar 0.500"	<i>u</i>	
		Comment: Qty.: 0.2692 f(s)/Unit Total : 10.7688 f(s) 303 Round Bar 0.500" <i>625</i>		
		Batch: <i>M15267</i>	<i>BG 07.02.01</i>	<i>42</i>
2.0	HARDINGE	HARDINGE CNC LATHE SMALL		
		Comment: HARDINGE CNC LATHE SMALL Turn as per Dwg G10216 *****I.D MUST BE REAMED*****		
		2-Deburr all edges .010"-.015"	<i>BG 07.02.01</i>	<i>42</i>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE		
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	<i>BG 07.02.01</i>	<i>42</i>
4.0	QC8	SECOND CHECK		
		Comment: SECOND CHECK	<i>J.F. 07/02/01</i>	<i>42</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1		
		Comment: PACKAGING RESOURCE #1 Identify and Stock as G10216 Location: _____	<i>Give to Linda when done</i>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 01/02/05
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: BUSHING

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Seq. #:	Machine Or Operation:	Description :
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6.0	QC21	FINAL INSPECTION/W/O RELEASE
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42

Comment: FINAL INSPECTION/W/O RELEASE

307102105

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

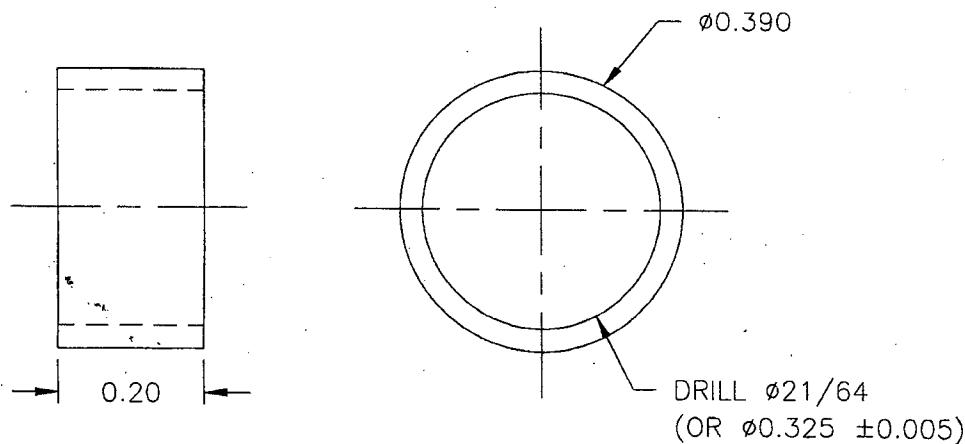
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REVISION		DATE	APROV.
REV	DESCRIPTION		
-	CONVERT TO CAD - NO REV NEEDED	12/6/94	

FAA APPROVED FOR
FAA-PMA PRODUCTION
ISSUED BY: RBH
TO: ETHEL MARSHALL
ON: JAN-26-2007
FOR: QUOTING



wl030490

NOTES:

MAT'L: 303 STAINLESS STEEL OR EQUIV.

BREAK ALL EDGES 125° UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DIMENSIONAL TOLERANCES	DRAWN G. C. CHECK DESIGN STRESS APPROVAL	DATE 1-11-91 DATE DATE DATE DATE	GENEVA AVIATION 2817 - 100th Street S.W. Everett, WA 98204 (206)353-7400 FAX(206)347-7100
4 DECIMALS ± 3 DECIMALS ± .010 2 DECIMALS ± .010 1 DECIMAL ± .050 ANGULAR ± 0.5°	TITLE SEAT BELT ATTACHMENT BUSHING		DWG NO. G10216 REV. --
THIS DRAWING INCLUDES INFORMATION PROPRIETARY TO GENEVA AVIATION & SHALL NOT BE USED OR DUPLICATED BY ANYONE WITHOUT THE WRITTEN PERMISSION OF GENEVA AVIATION INC.		PRO NO. GA142 SIZE A SCALE 4/1 SHT. 1	

DART AEROSPACE LTD	Work Order:	430490
Description: Bushing	Part Number:	G-10216
Inspection Dwg: G-10216 , Rev: U/A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

Measured by:	BG
Date:	07.02.01

Audited by:	<i>[Signature]</i>
Date:	07/02/01

Prototype Approval:	
Date:	

Rev	Date	Change	Revised by	Approved
A		New issue	KJ/JLM	

29 JN '04 14:31 De MK ENTREPOT MONTREAL 4506412153 A 16136324443 P 02/04
SENT BY :ACIERS SPECIALISES : 6-28- 4 : 10:48 :MARMON KEYSTONE LAVA-#BL041210J.P 2/ 4

SENT BY: ACIERS SPECIALISSES

06/29/2004 From: MARION/KEYSTONE-CANADA
M/K #:
P.O.:
Init.:

To: